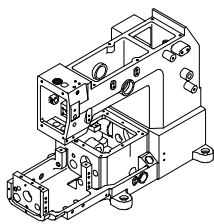
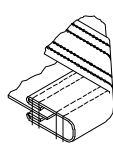
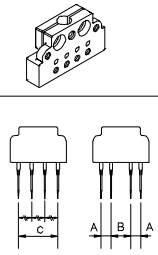
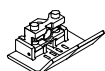
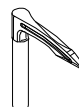
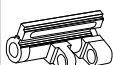
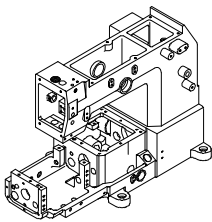
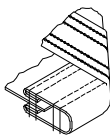
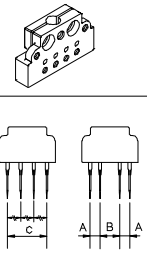
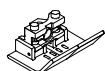
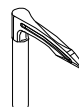
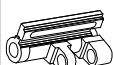
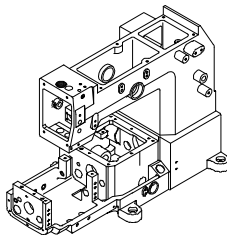
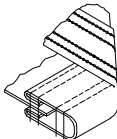
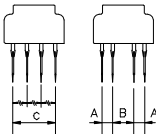
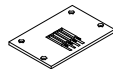
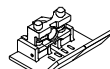
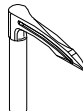
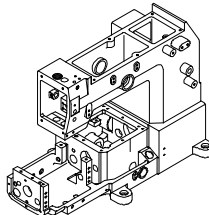
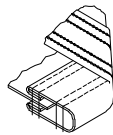
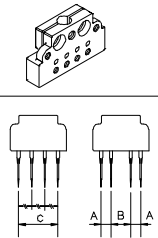
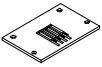
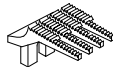
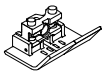
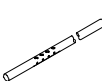
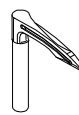
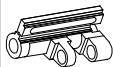
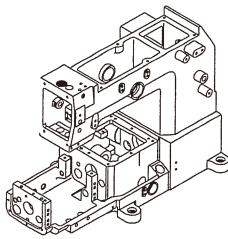
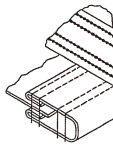
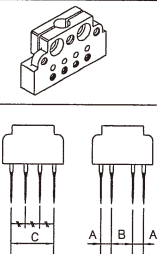
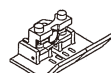
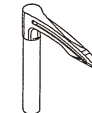


GAGE PARTS LIST		Series				Remark							Page	Date
		008				*VPT:適用於 008-12XXX applicable to 008-12XXX *VSF:適用於 008-0448/0464 applicable to 008-0448/0464 *VWL:適用於 008-04XXX applicable to 008-04XXX							1 / 6	2013/05/13
														
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
008-02/VMR	064P	1/4"	M9002		E9002D	D9002	P9002	R9002	VE51	VE49	L9002	VE11Q	UOX113GS #11~#14	
008-04	064P	3/4"	M9004		E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1"	M9104		E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	1 1/8"	M9204		E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	
	106P	1 1/4"	M9304		E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	UOX113GS #11~#14	
	127P	1 1/2"	M9404		E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
008-04/VUT	064P	3/4"	M9004		E9004D	D9004P	P9004	VUT109P	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1"	M9104		E9104D	D9104P	P9104	VUT109P	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	1 1/8"	M9204		E9204D	D9204P	P9204	VUT109P	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	
	106P	1 1/4"	M9304		E9304D	D9304P	P9304	VUT109P	VE51	VE49	L9304	VE11Q	UOX113GS #11~#14	

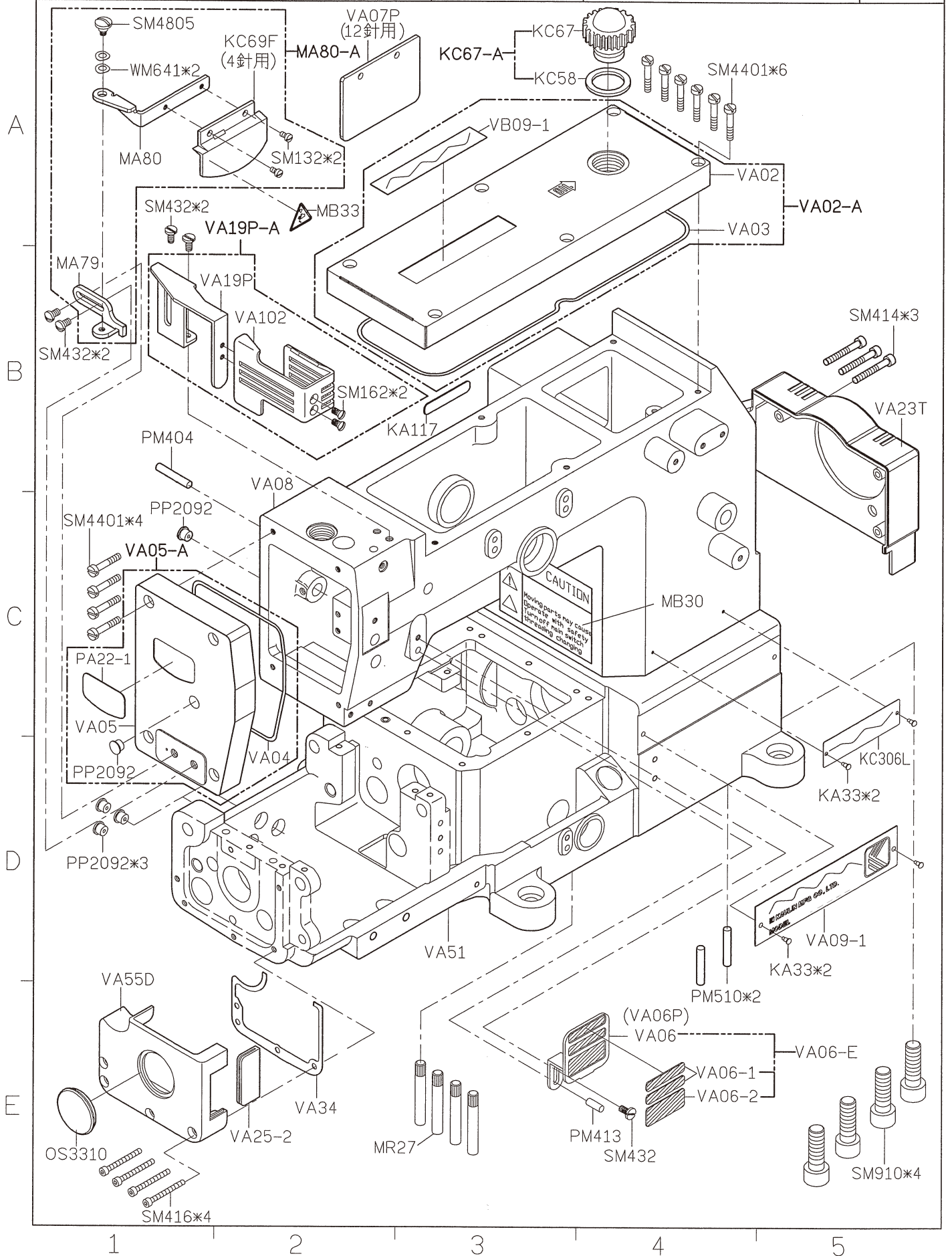
GAGE PARTS LIST		Series				Remark							Page	Date
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機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
008-04/VUT	127P	1 1/2"	M9404		E9404D	D9404P	P9404	VUT109P	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
008-04A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*4 #11~#14	
008-04A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
008-0448	191P	3/16-3/4-3/16"		M9504A	E9504E	D9504A	P9504A	R9504A	VE51	VE49	L9504A	VE11Q	UOX113GS #11~#14	
	222P	3/16-7/8-3/16"		M9204A	E9204E	D9204A	P9204A	R9204A	VE51	VE49	L9204A	VE11Q	UOX113GS #11~#14	
	254P	3/16-1-3/16"		M9404A	E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	UOX113GS #11~#14	
008-0448 /VSF	254P	3/16-1-3/16"		M9404A	E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11Q	UOX113GS #11~#14	
008-0464	191P	1/4-3/4-1/4"		M9304A	E9304E	D9304A	P9304A	R9304A	VE51	VE49	L9304A	VE11Q	UOX113GS #11~#14	
	127P	1/4-1/2-1/4"		M9004A	E9004E	D9004A	P9004A	R9004A	VE51	VE49	L9004A	VE11Q	UOX113GS #11~#14	
	254P	1/4-1-1/4"		M9104A	E9104E	D9104A	P9104A	R9104A	VE51	VE49	L9104A	VE11Q	UOX113GS #11~#14	
008-06/VPL	048P	3/16"	M9012		E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	

GAGE PARTS LIST		Series			Remark								Page	Date
		008			*VPT:適用於 008-12XXX *VSF:適用於 008-0448/0464 *VWL:適用於 008-04XXX								3 / 6	2013/06/22
		 												
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針 板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
008-06/VPL	064P	1/4"	M9112		E9112	D9112	P9512D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-06/VPL	064P	1/2"	M9112		E9112	D9112	P9512B	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-06/VUT	064P	1/4"	M9112		E9112	D9112	P9112D	VUT109P	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-06	048P	3/16"	M9012		E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
008-08/VUT	064P	1/4"	M9108		E9108	D9108	P9108	VUT109P	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-1132	064P	1/8-1/4-1/8"	M9313		E9211	D9211JK	P9211-A P9211A-A	R9313	VE51T	VE49T	L9113T-E	VE11Q	UOX113GS #11~#14	
008-12	048P	3/16"	M9012		E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
	050P	5mm	M9612		E9612	D9612	P9612D	R9612	VE51	VE49	L9612	VE11Q	UOX113GS #11~#14	
	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-12/VPQ	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14	
	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14	

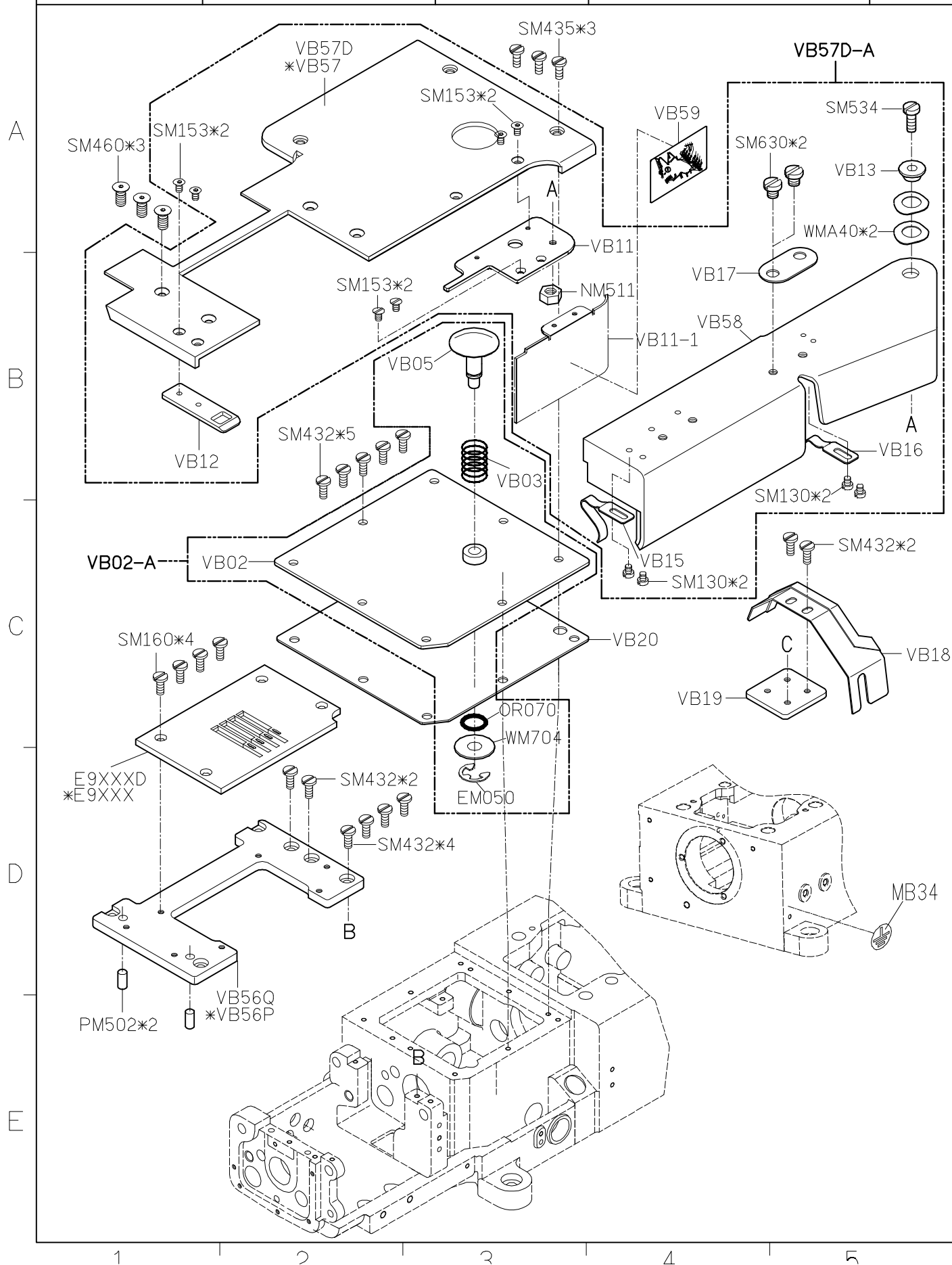
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		008				*VPT:適用於 008 -12XXX *VSF:適用於 008 -0448/0464 *VWL:適用於 008 -04XXX						4 / 6	2013/05/13
													
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE
008-12/VPQK	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14
008-12/VPQK	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14
008-12/VPS	048P	3/16"	M9012		E9212A	D9212	P9212B	————	VSM47	————	L9012	VE11Q	DV-K25 #18~#21
	064P	1/4"	M9112		E9312A	D9312	P9312B	————	VSM47	————	L9112	VE11Q	DV-K25 #18~#21
008-12/VPL	064P	1/4"	M9112		E9112	D9112	P9712D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
008-12/VPT	048P	3/16"	M9012		E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14
	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14
008-12/VSM	048P	3/16"	M9012		E9012	D9012	P9012B P9212B	R9012	VE51	VE49	L9012	VE11Q	DVX57 #11~#18
	064P	1/4"	M9112		E9112	D9112	P9112B P9312B	R9112	VE51	VE49	L9112	VE11Q	DVX57 #11~#18
008-12/VSQ	048P	3/16"	M9012		E9212A	D9212	P9212B	————	VSM47	VE49	L9012	VE11Q	DV-K25 #18
	064P	1/4"	M9112		E9312A	D9312	P9312B	————	VSM47	VE49	L9112	VE11Q	DV-K25 #18

GAGE PARTS LIST		Series				Remark							Page	Date
		008				*VPT:適用於 *VSF:適用於 *VWL:適用於	008 -12XXX 008 -0448/0464 008 -04XXX	applicable to applicable to applicable to	008 -12XXX 008 -0448/0464 008 -04XXX	5 / 6	2017/01/04			
														
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
008-12/VSSN	048P	3/16"	M9012		E9212	D9212	P9212B	R9012	VE51Q	VE49	L9012	VE11Q	DVX57 #11~#18	
008-12/VSSM	064P	1/4"	M9112		E9312	D9312	P9312B	R9112	VE51Q	VE49	L9112	VE11Q	DVX57 #11~#18	
008-12/VUT	050P	5mm	M9612		E9612	D9612P	P9612D	VUT109P	VE51	VE49	L9612	VE11Q	UOX113GS #11~#14	
008-12/VSC	048P	3/16"	M9012		E9012E	D9012E	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
008-12/VSC	064P	1/4"	M9112		E9112E	D9112E	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
008-12A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
008-12A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*6 #11~#14	
008-13	032P	1/8"	M9313		E9313	D9313	P9313	R9313	VE51T	VE49T	L9113T-E	VE11Q	UOX113GS*4 #11~#14	
	064P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9213	VE11Q	UOX113GS*4 #11~#14	
008-1332	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS*4 #11~#14	
008-17	032P	1/8"	M9117		E9117A	D9117A	P9117	R9117	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS*4 #11~#14	

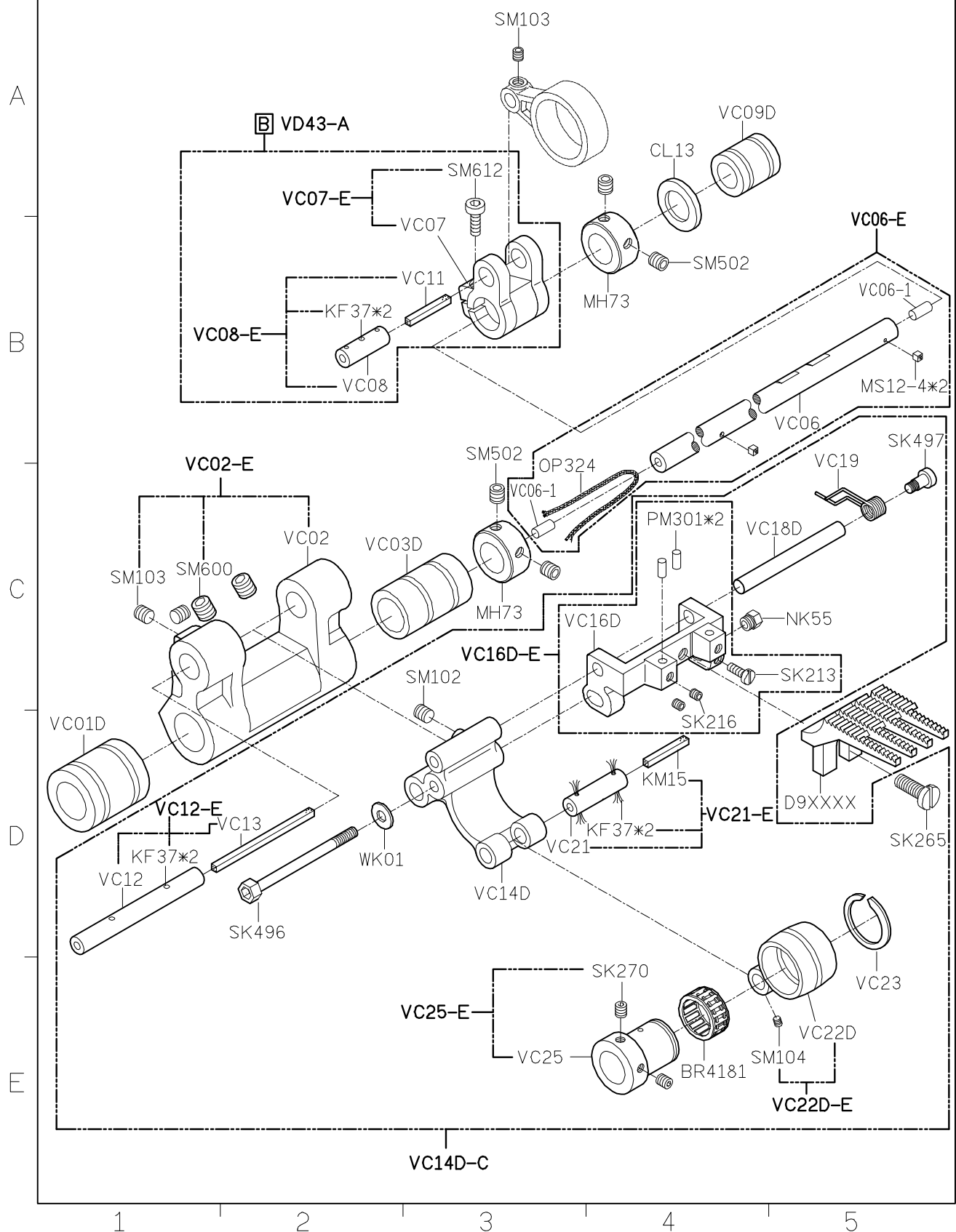
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				Date
				2017/06/12



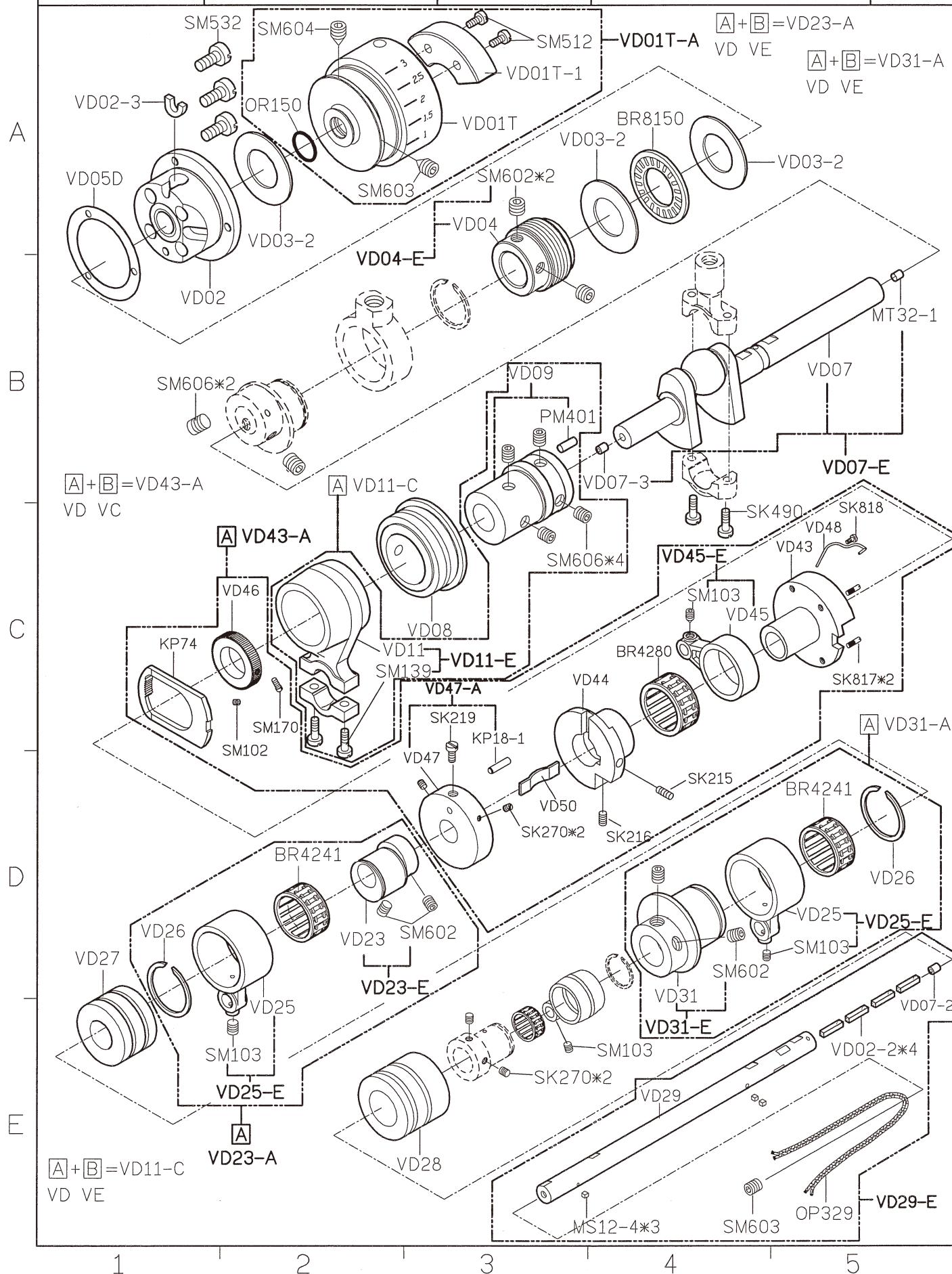
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				Date
				2014/05/23



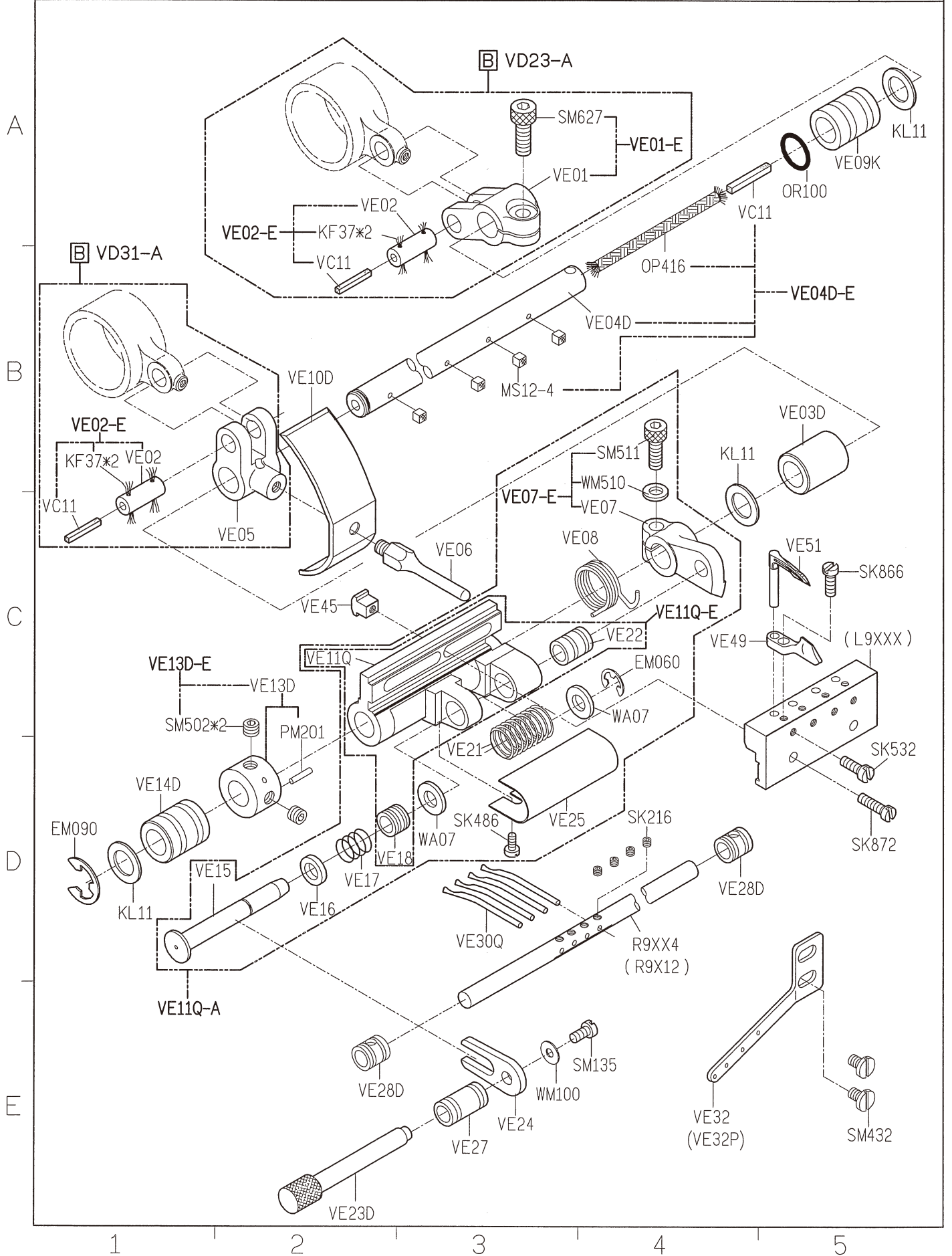
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				Date
				2012/08/23



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VD		1/1
				Date
				2015/11/02



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VE		1/4
				Date
				2017/05/17



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2012/08/23

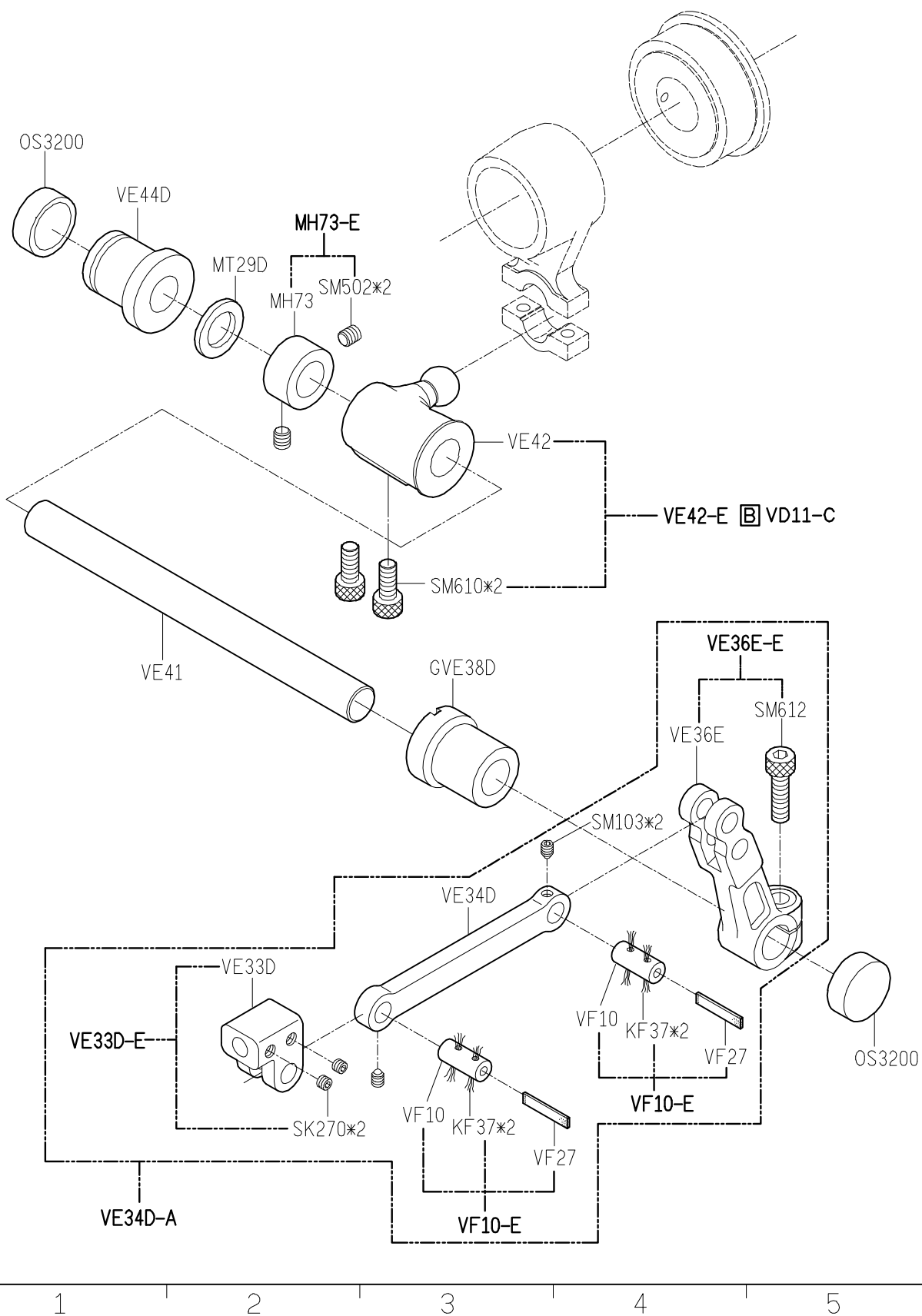
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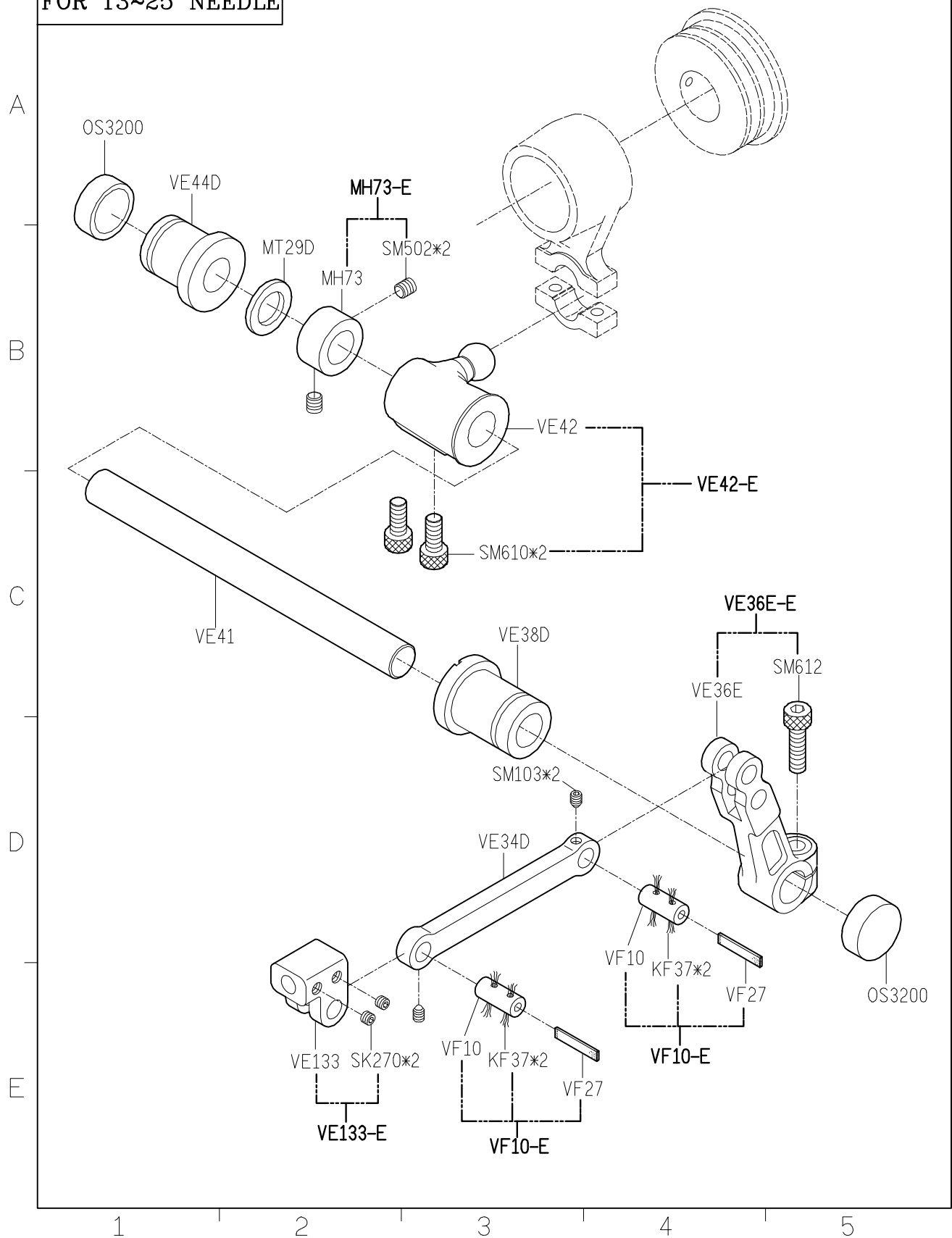


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				Date
				2013/12/16

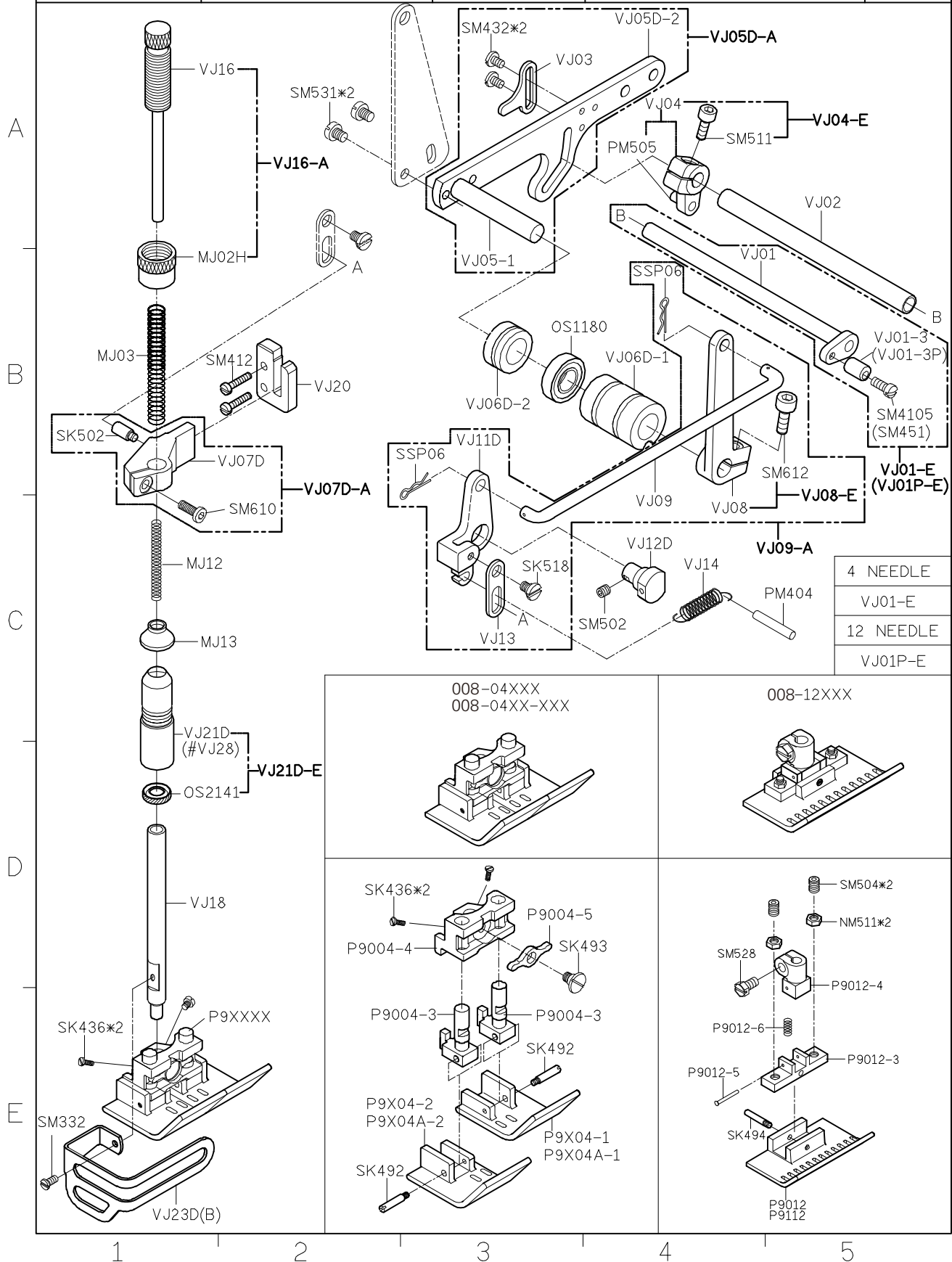
The diagram is an exploded view of a mechanical assembly. It shows various components such as shafts, bearings, gears, and structural frames. Key parts are labeled with codes like VF01-A1, VF01, VF01-1, VF01-2, VF01-3, VF01-4, VF01-5, VF01-6, VF01-7, VF01-8, VF01-9, VF01-10, VF01-11, VF01-12, VF01-13, VF01-14, VF01-15, VF01-16, VF01-17, VF01-18, VF01-19, VF01-20, VF01-21, VF01-22, VF01-23, VF01-24, VF01-25, VF01-26, VF01-27, VF01-28, VF01-29, VF01-30, VF01-31, VF01-32, VF01-33, VF01-34, VF01-35, VF01-36, VF01-37, VF01-38, VF01-39, VF01-40, VF01-41, VF01-42, VF01-43, VF01-44, VF01-45, VF01-46, VF01-47, VF01-48, VF01-49, VF01-50, VF01-51, VF01-52, VF01-53, VF01-54, VF01-55, VF01-56, VF01-57, VF01-58, VF01-59, VF01-60, VF01-61, VF01-62, VF01-63, VF01-64, VF01-65, VF01-66, VF01-67, VF01-68, VF01-69, VF01-70, VF01-71, VF01-72, VF01-73, VF01-74, VF01-75, VF01-76, VF01-77, VF01-78, VF01-79, VF01-80, VF01-81, VF01-82, VF01-83, VF01-84, VF01-85, VF01-86, VF01-87, VF01-88, VF01-89, VF01-90, VF01-91, VF01-92, VF01-93, VF01-94, VF01-95, VF01-96, VF01-97, VF01-98, VF01-99, VF01-100. The diagram also includes various fasteners like screws, bolts, and nuts, as well as other components like gears, bearings, and shafts. The assembly is shown in a disassembled state to illustrate the relationship between the various parts.

PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VE		4/4
				Date
				2012/08/23

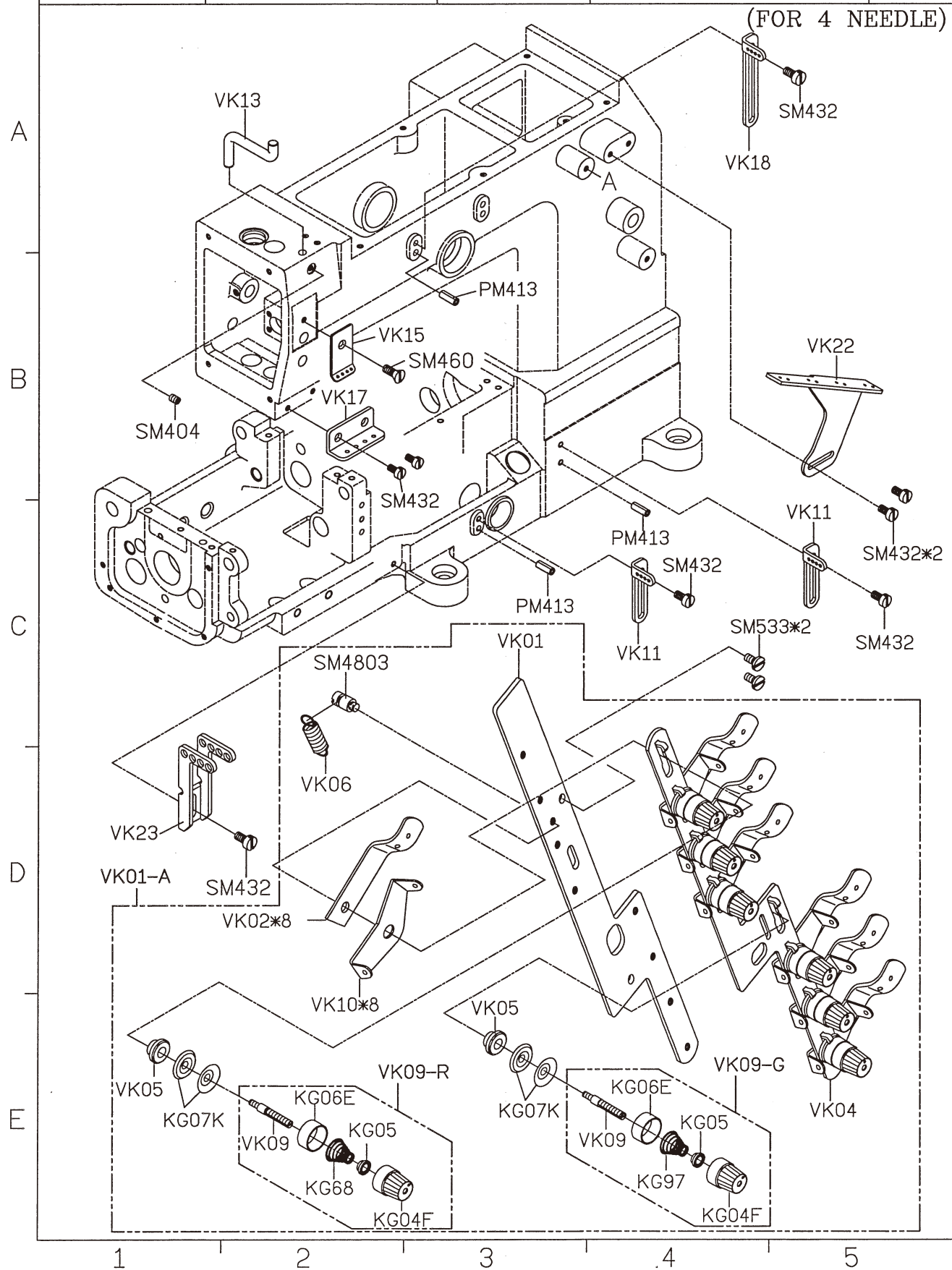
FOR 13~25 NEEDLE



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VJ	# Use for VUT	1/1
				Date
				2012/08/23

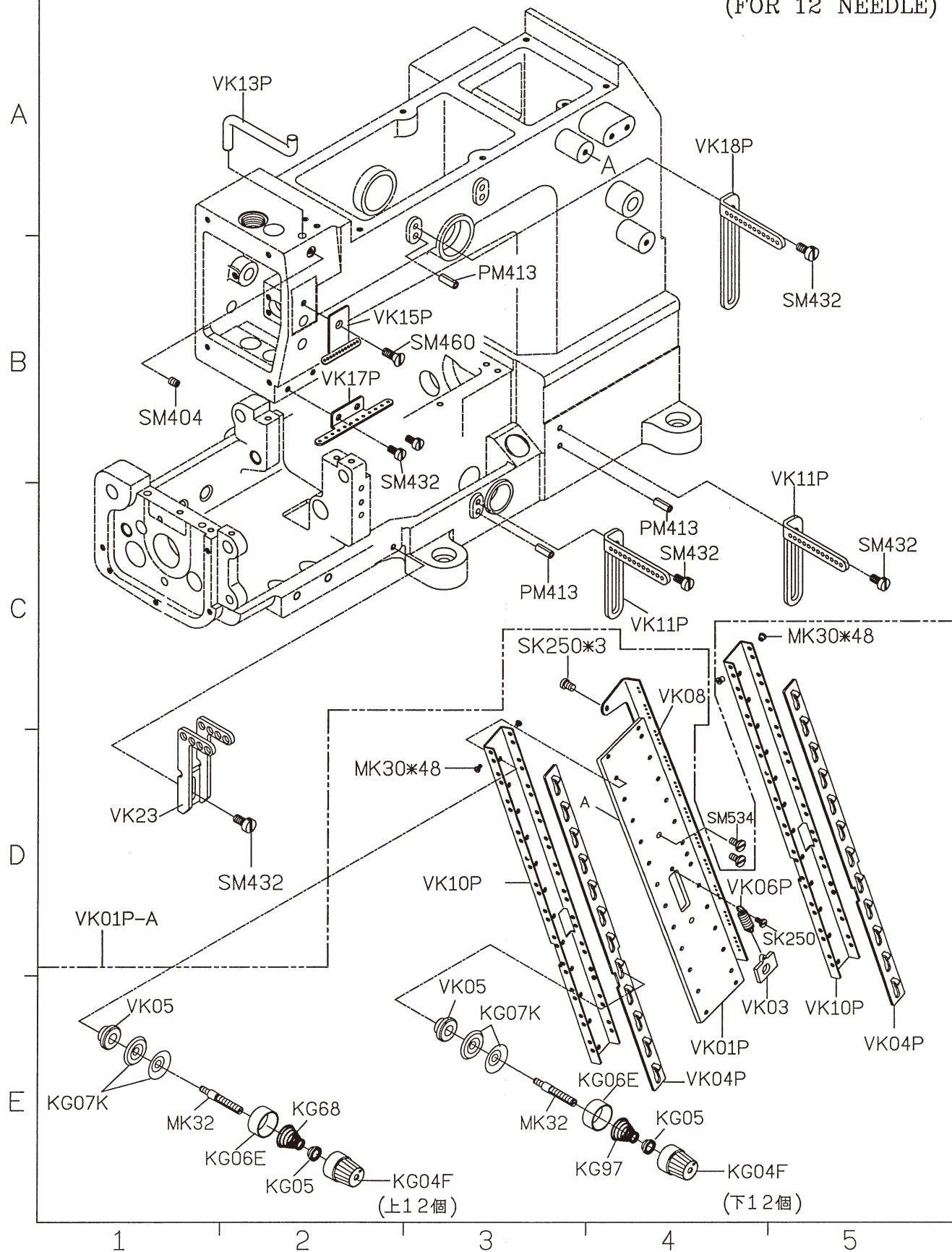


PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VK		1/2
				Date
				2015/08/05



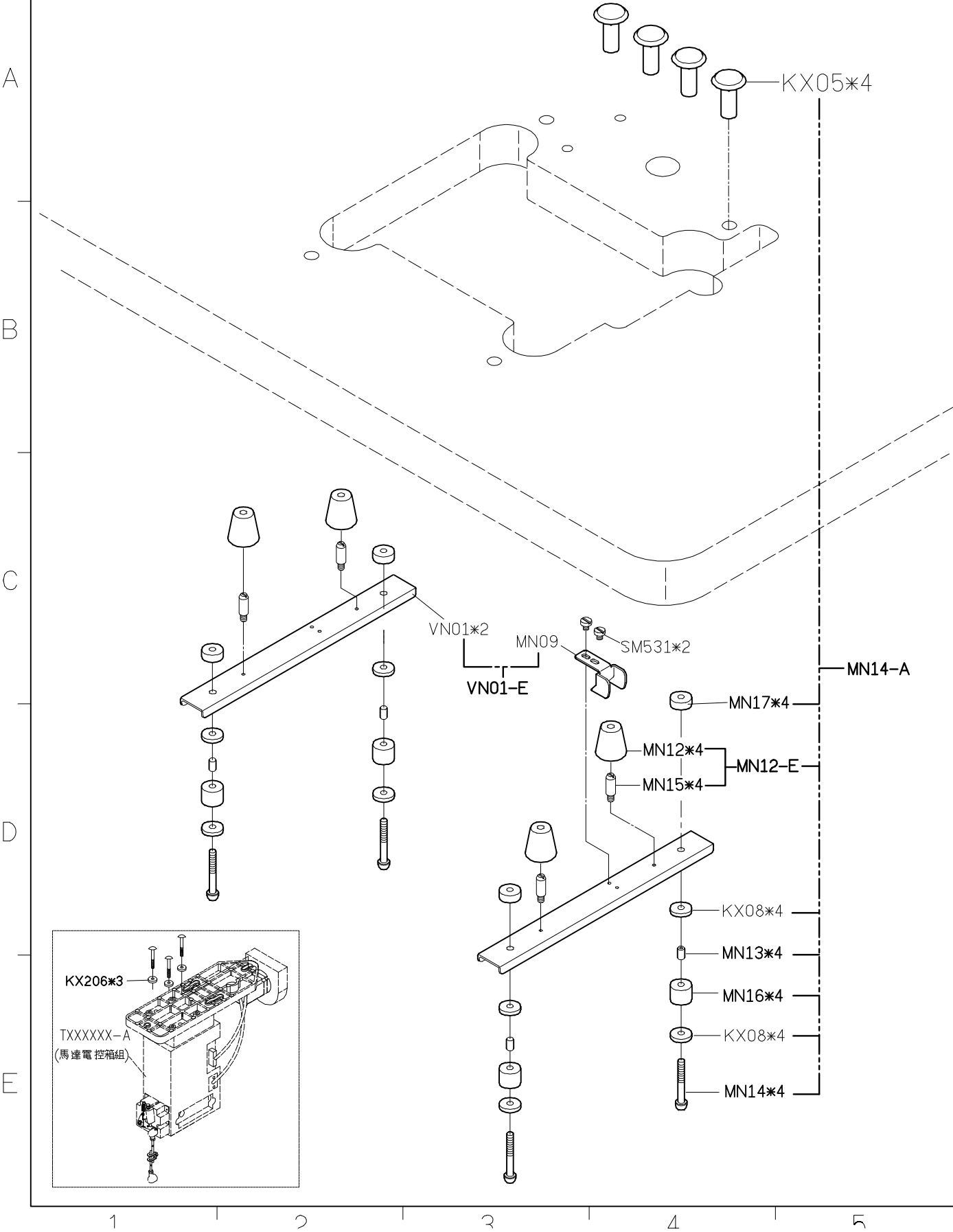
PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VK		2/2
				Date
				2015/08/05

(FOR 12 NEEDLE)

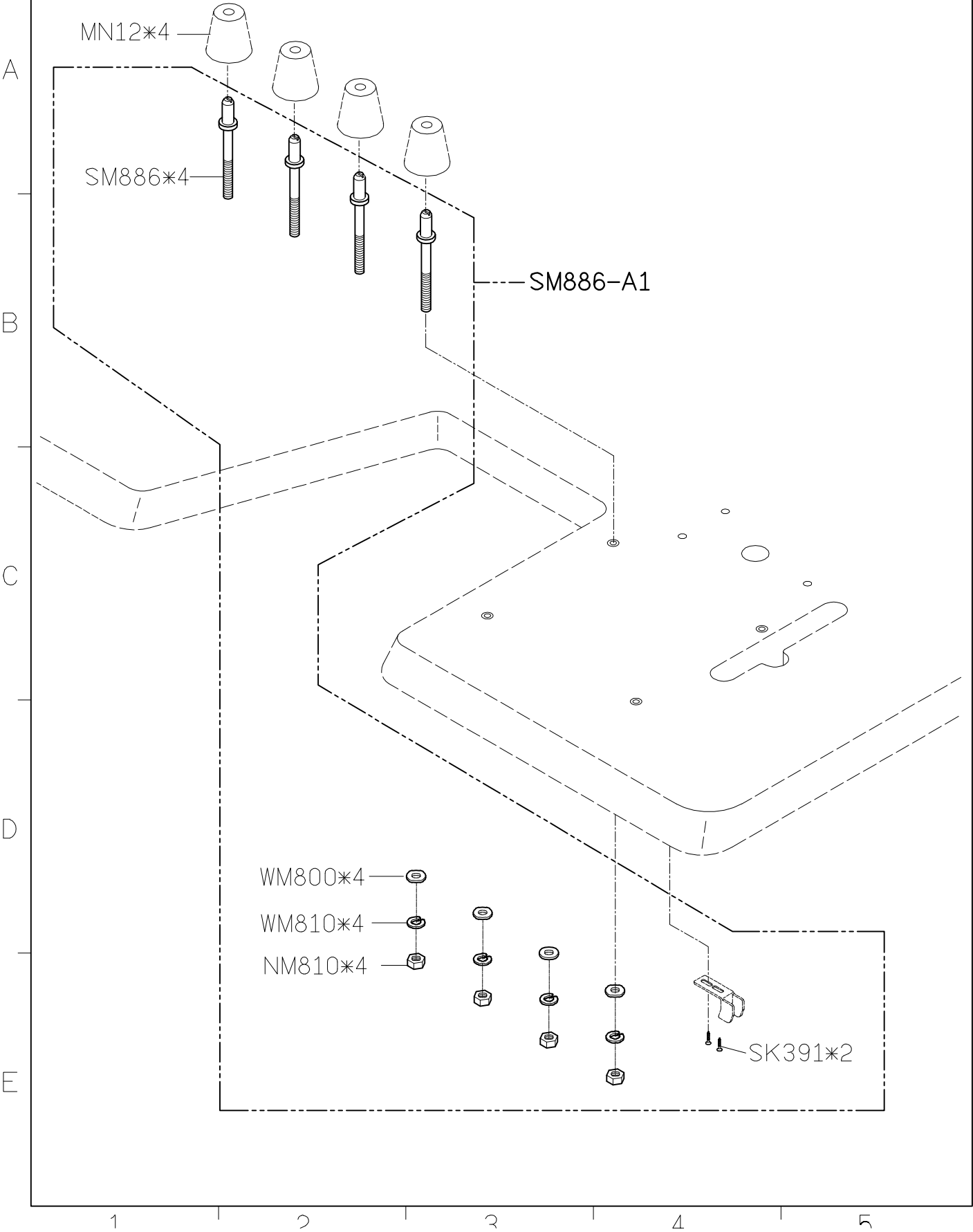


[illegible]

PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VN		1/3
				Date
				2014/03/13



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VN	Use for 上乘式桌板	2/3
				Date
				2014/03/13



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VN	Use for 全沉式桌板	3/3
				Date
				2014/03/13

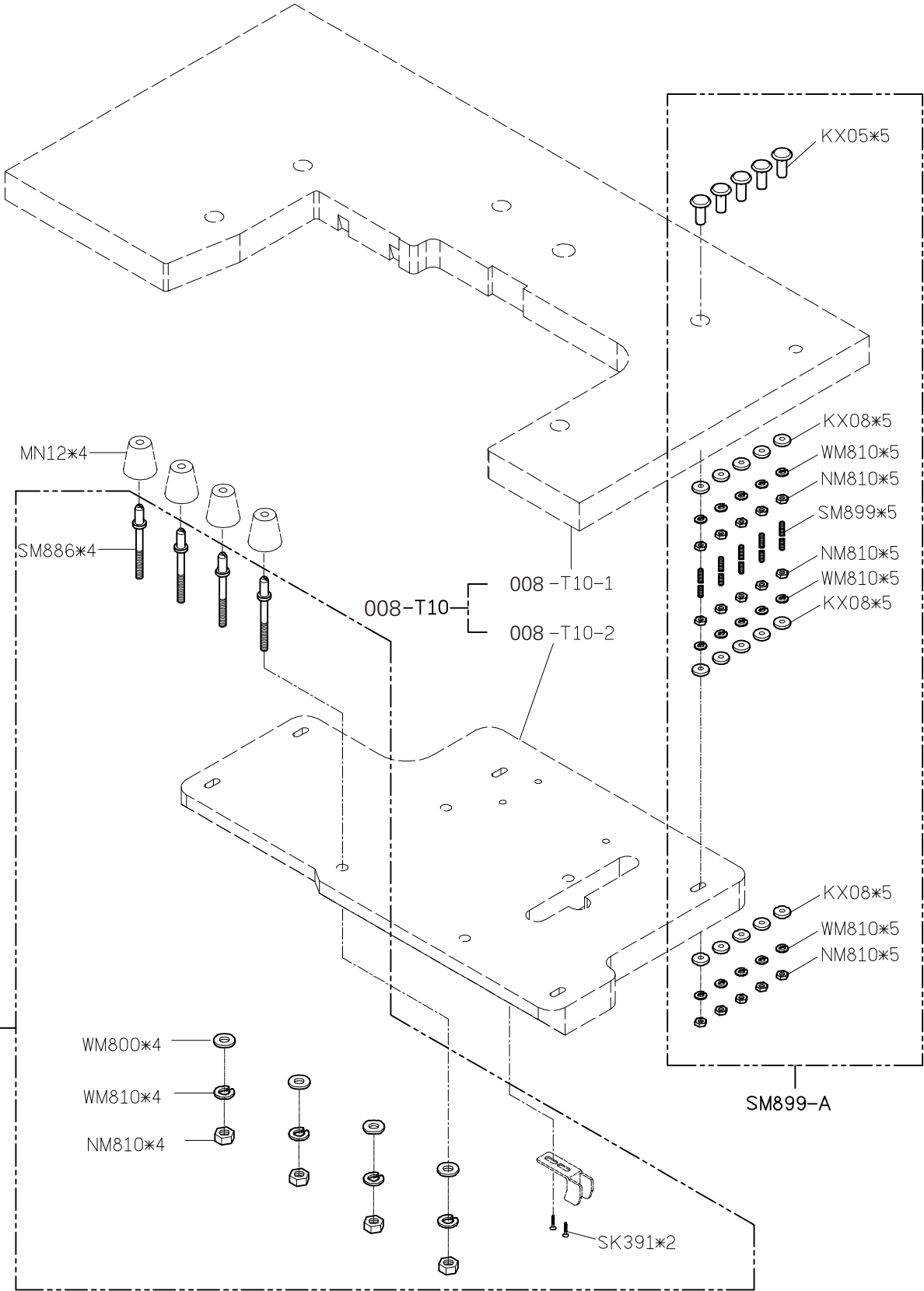
A

B

C

D

E



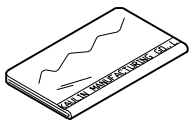
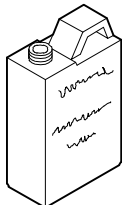
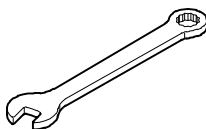
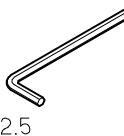
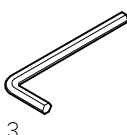
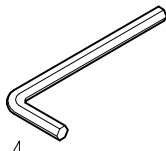
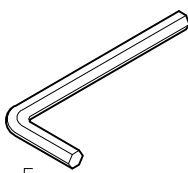
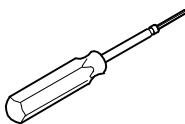
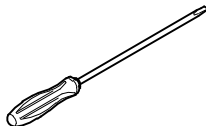
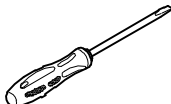
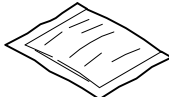
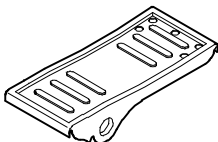
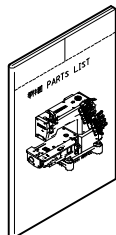
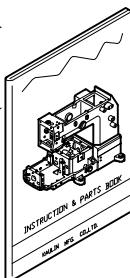
1

2

3

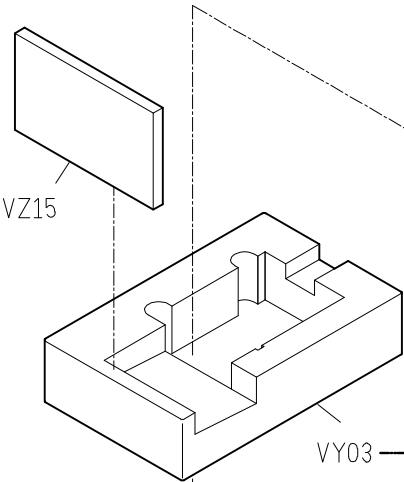
4

5

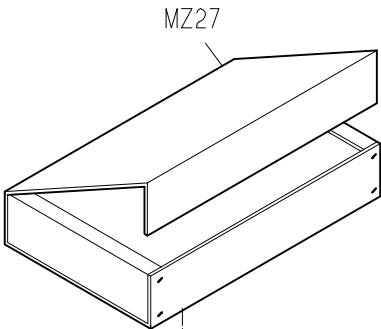
PARTS LIST	Series	Parts Group	Subclass / Remark	Page	
	008	VY		1/2	
				Date	
				2012/08/23	
MY01 防塵罩	KY02F-A 油 罐	KY03 油 壺	KY04 漏 斗	KY07 開口板手	
					
KY08 開口板手	KY09 開口板手	MY09 六角板手	KY10 六角板手	MY10 六角板手	MY11 六角板手
					
MY12 六角板手	KY11 六角板手	KY14 內六角螺絲起子	KY16 一字起子	KY17 一字起子	
					
KY18 鑷 子	KY22 一字起子 (23針用)	KT14-A 濾油器	KY26F 工具袋	KZ03 乾燥劑	針*5
					
KY20D-A 腳踏板	KY21-1/MY21 鉤子／鍊條	VY04 零件圖	VY09 輔助件零件圖	VY01/P 使用說明書 四針(十二針)車使用說明書	
					
1	2	3	4	5	

PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VY		2/2
				Date
				2012/08/23

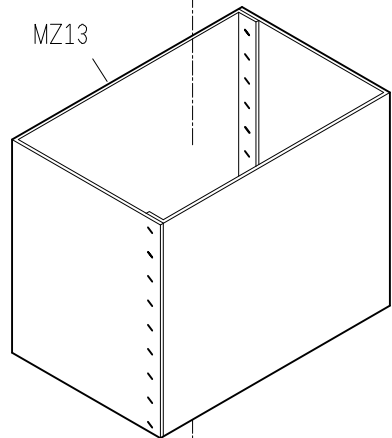
A



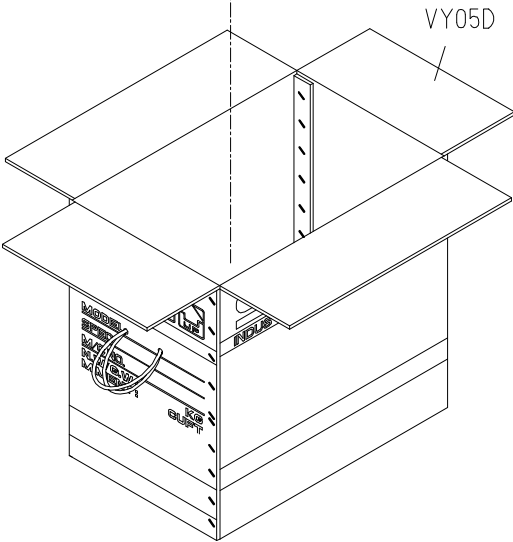
B



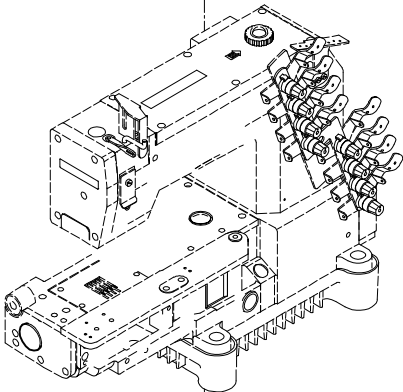
C



D



E



1

2

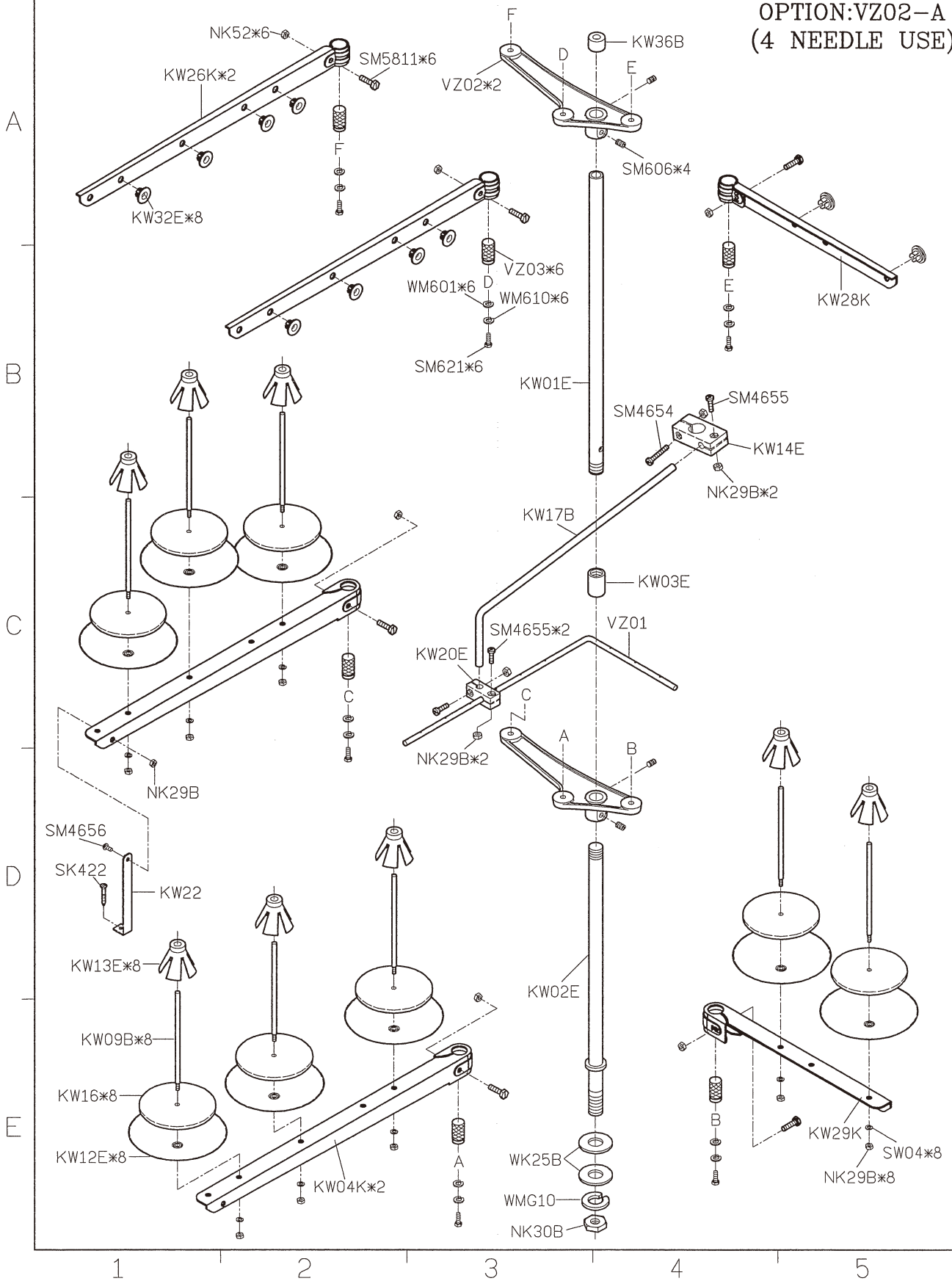
3

4

5

PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VZ		1/2
				Date
				2017/01/17

OPTION:VZ02-A
(4 NEEDLE USE)



PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	008	VZ		2/2
				Date
				2012/11/15

OPTION:VZ09-A
(FOR 6~12 NEEDLE USE)

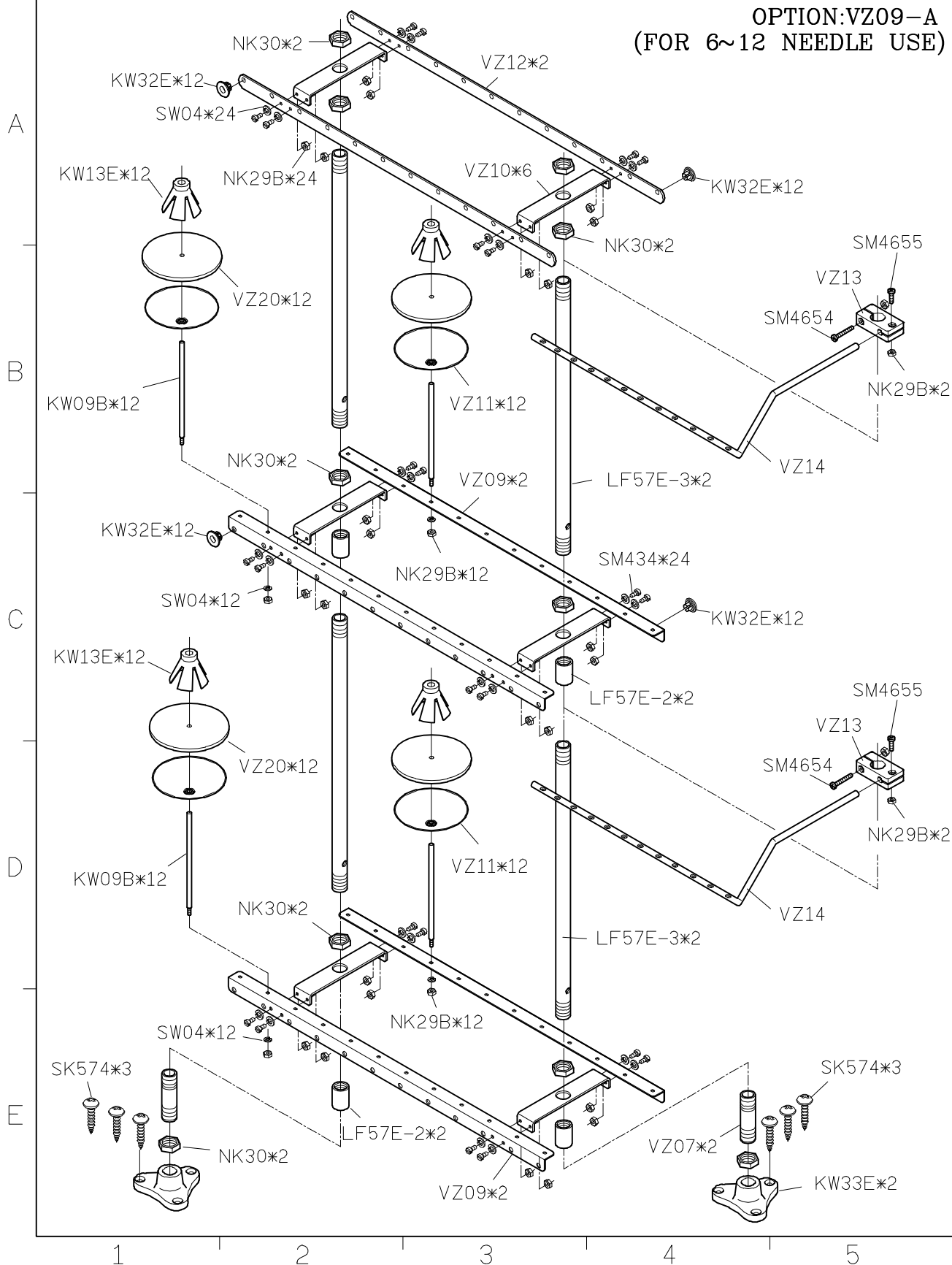


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T1	For 008-04 008-04P/VCE 008-04P/VJT 008-04P/VSF	Semi-submerged
				Date
				2012/11/08

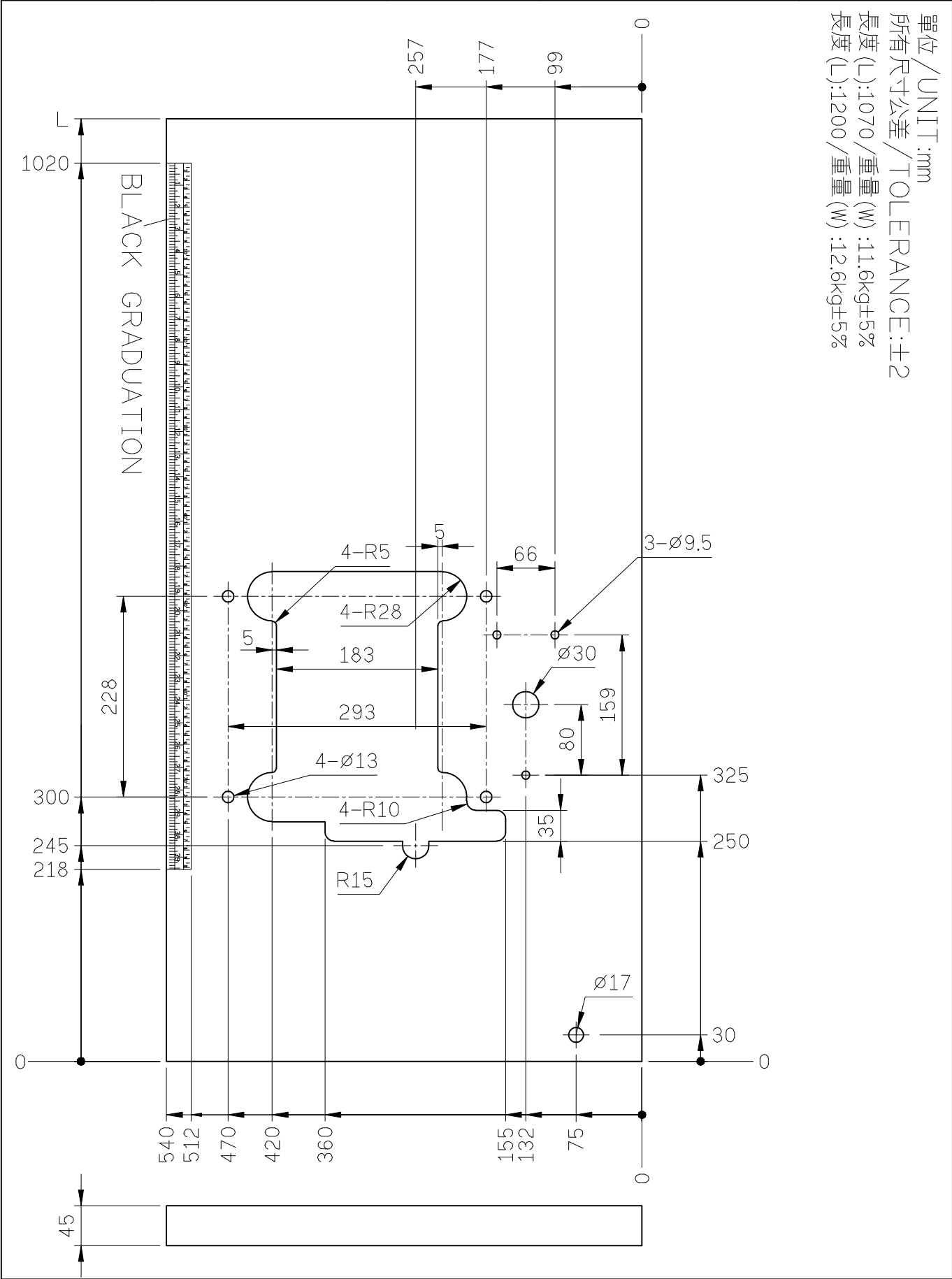


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T2	For 008-04 008-04P/VCE 008-04P/VUT 008-04P/VSF	Non-submerged
				Date
				2012/11/08

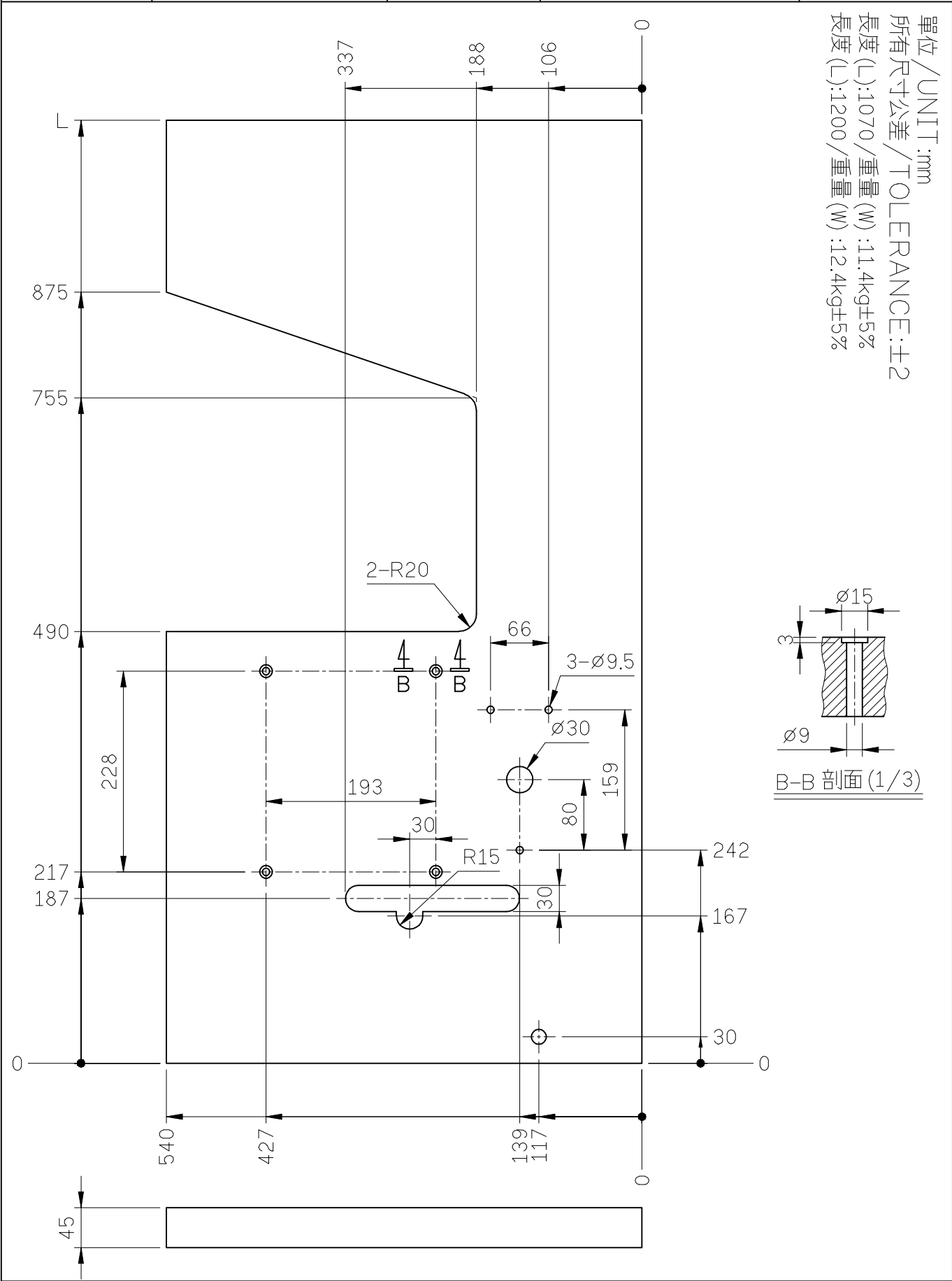


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T3	For 008-12, 008-13 008-06/VPL 008-12/VPQ 008-12/VPT 008-12/VUT	Semi-submerged
				Date
				2012/11/08

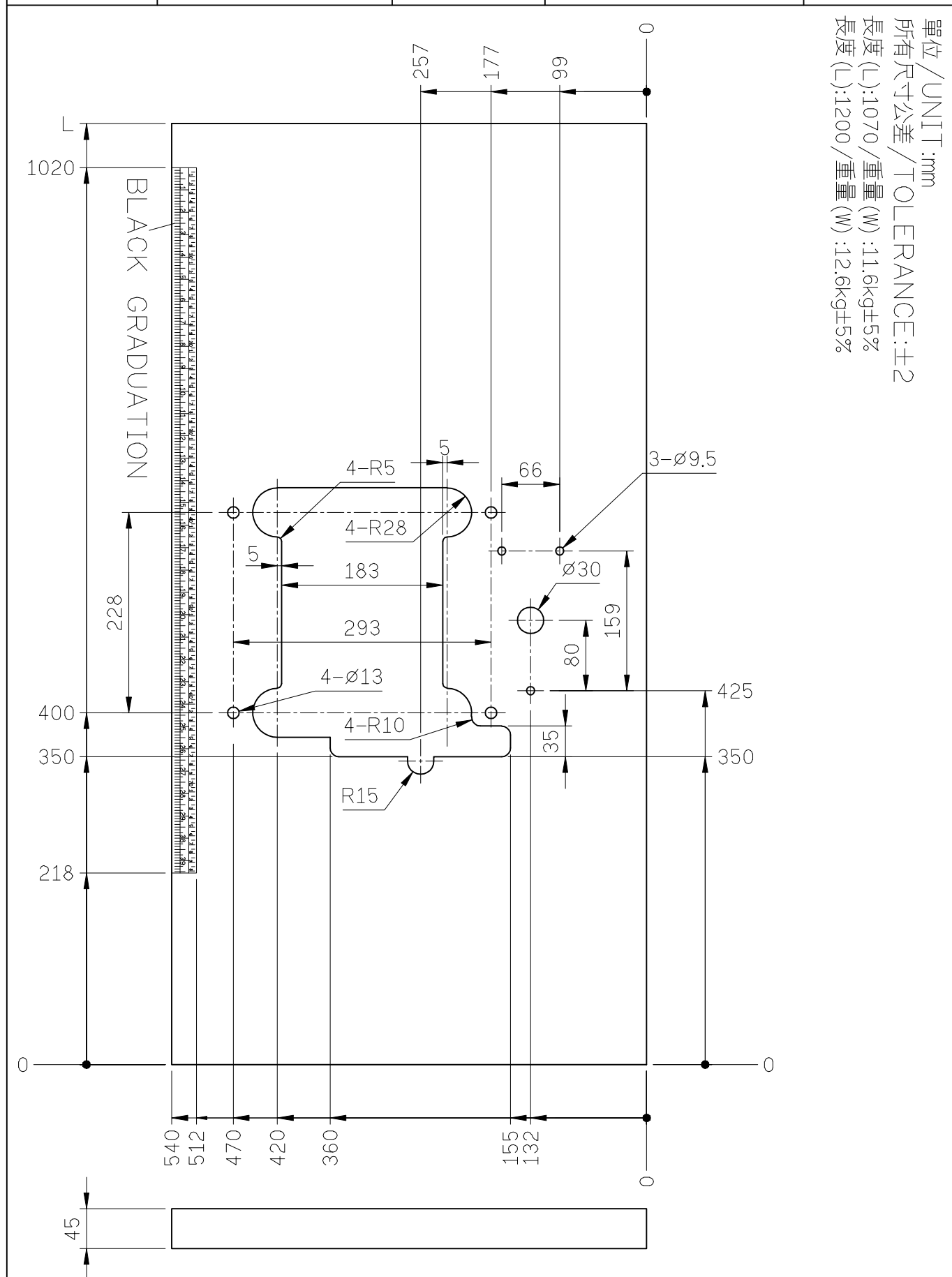


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T8	For 008-12/VSM 008-12/VSQ	Semi-submerged
				Date
				2012/11/08

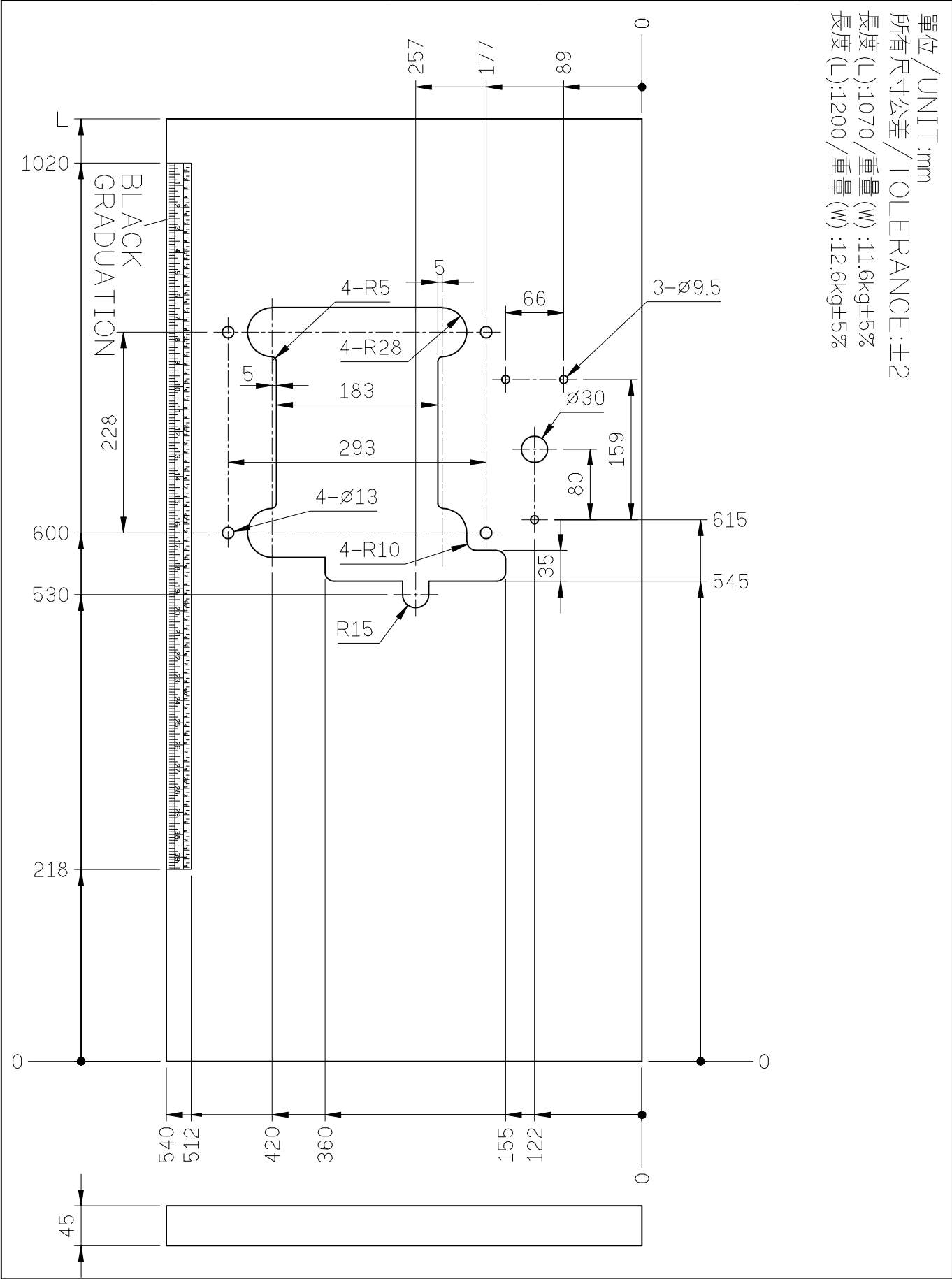


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T9	For 008-12/VSC	Semi-submerged
				Date
				2015/12/16

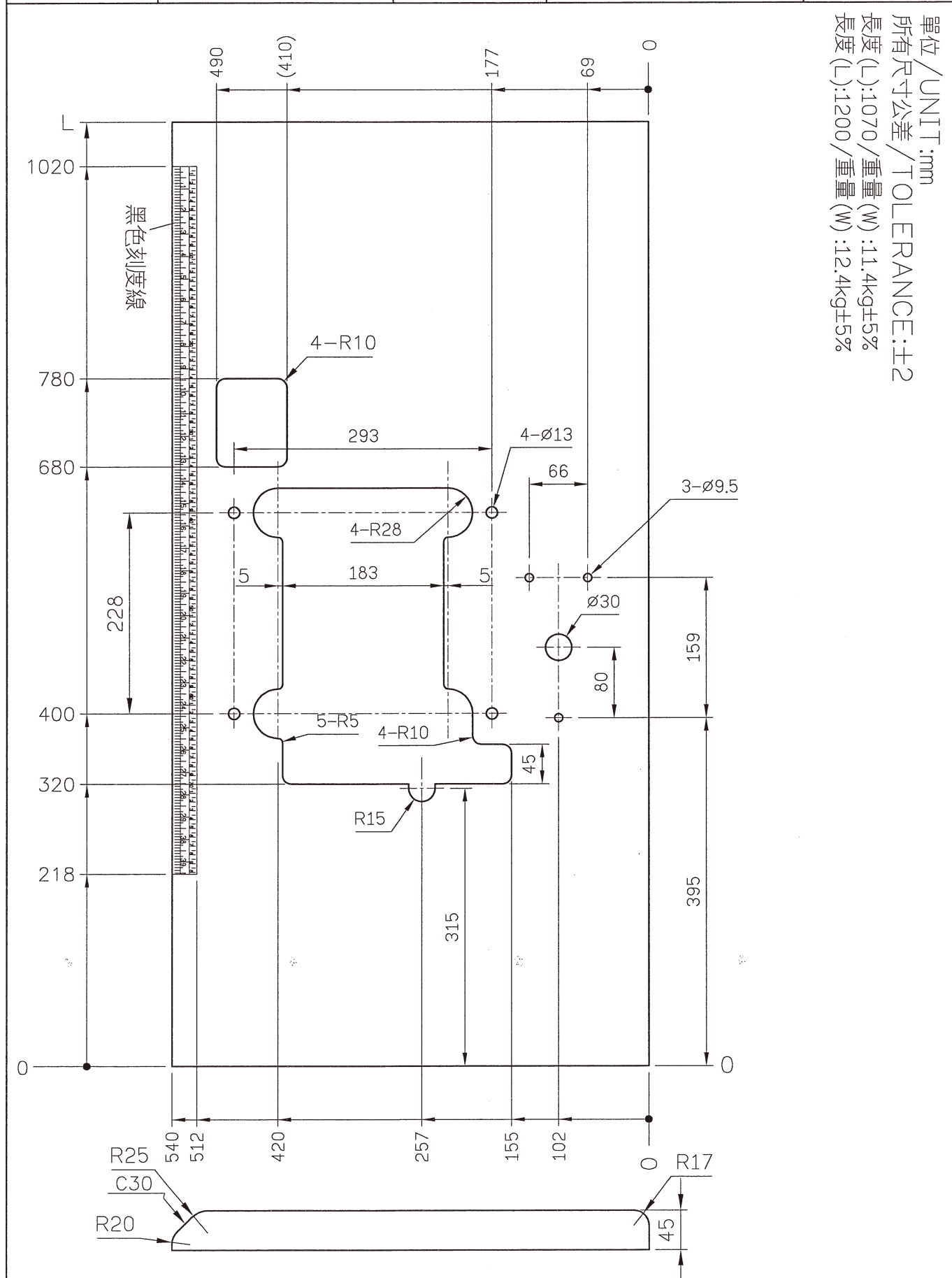
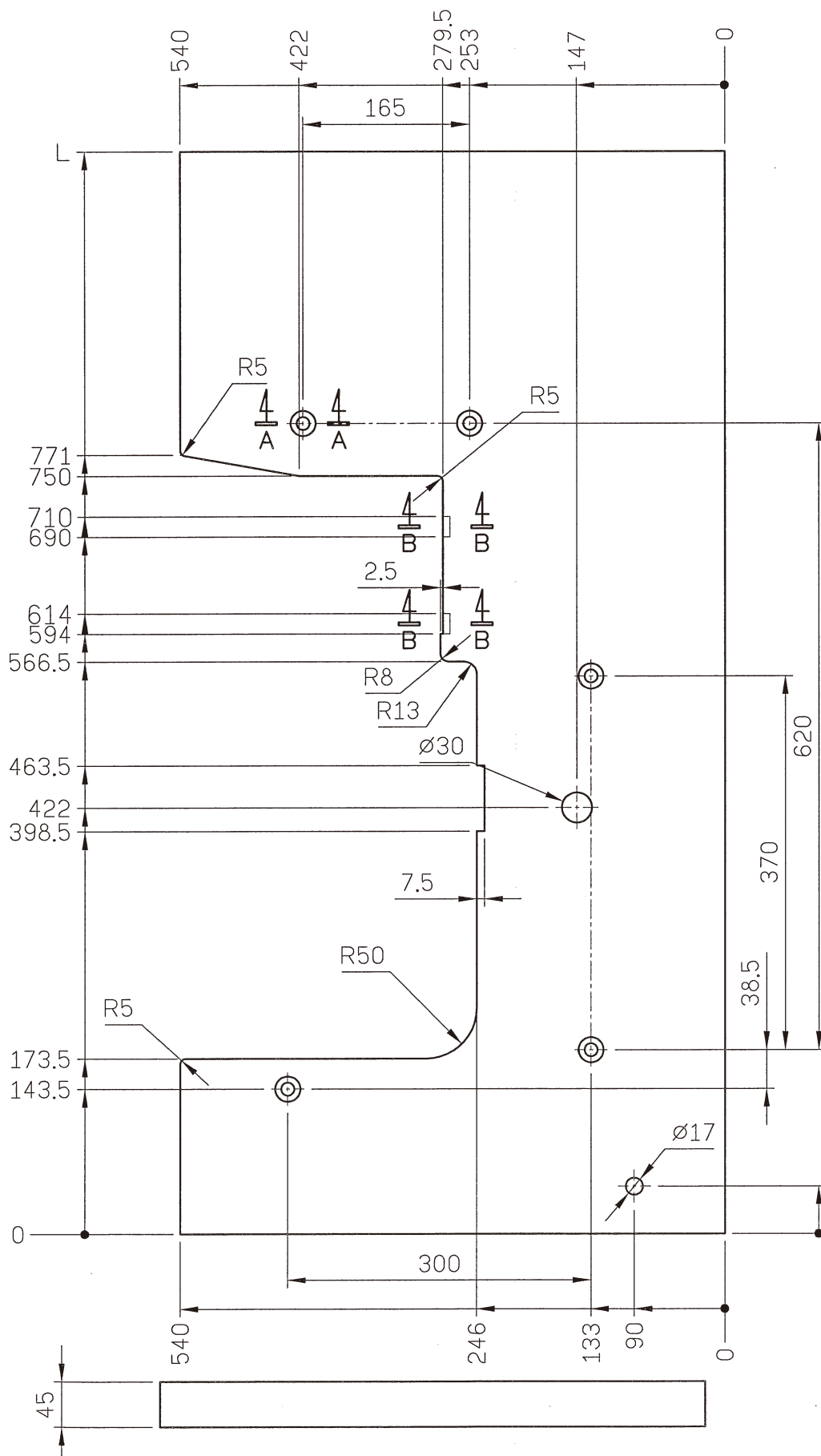


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T10-1	For 008-04 、 008-12	Fully-submerged
				Date
				2015/11/19



四針筒車全沉式桌板圖
008 SERIES TABLE CUT-OUT SUBMERGED
 單位/UNIT:mm
 所有尺寸公差/TOLERANCE:±2
 長度(L):1070/重量(W):10.4kg±5%
 長度(L):1200/重量(W):11.4kg±5%

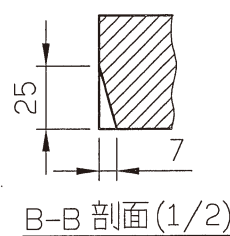
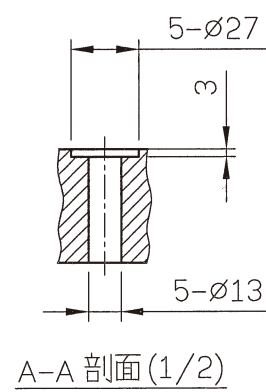


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T10-2	For 008-04 、 008-12	Fully-submerged
				Date
				2015/11/19

四針筒車全沉式桌板圖

008 SERIES TABLE CUT-OUT SUBMERGED

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2

重量(W):6.1kg±5%

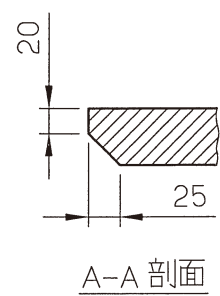
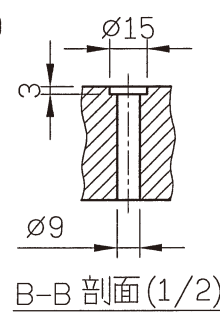
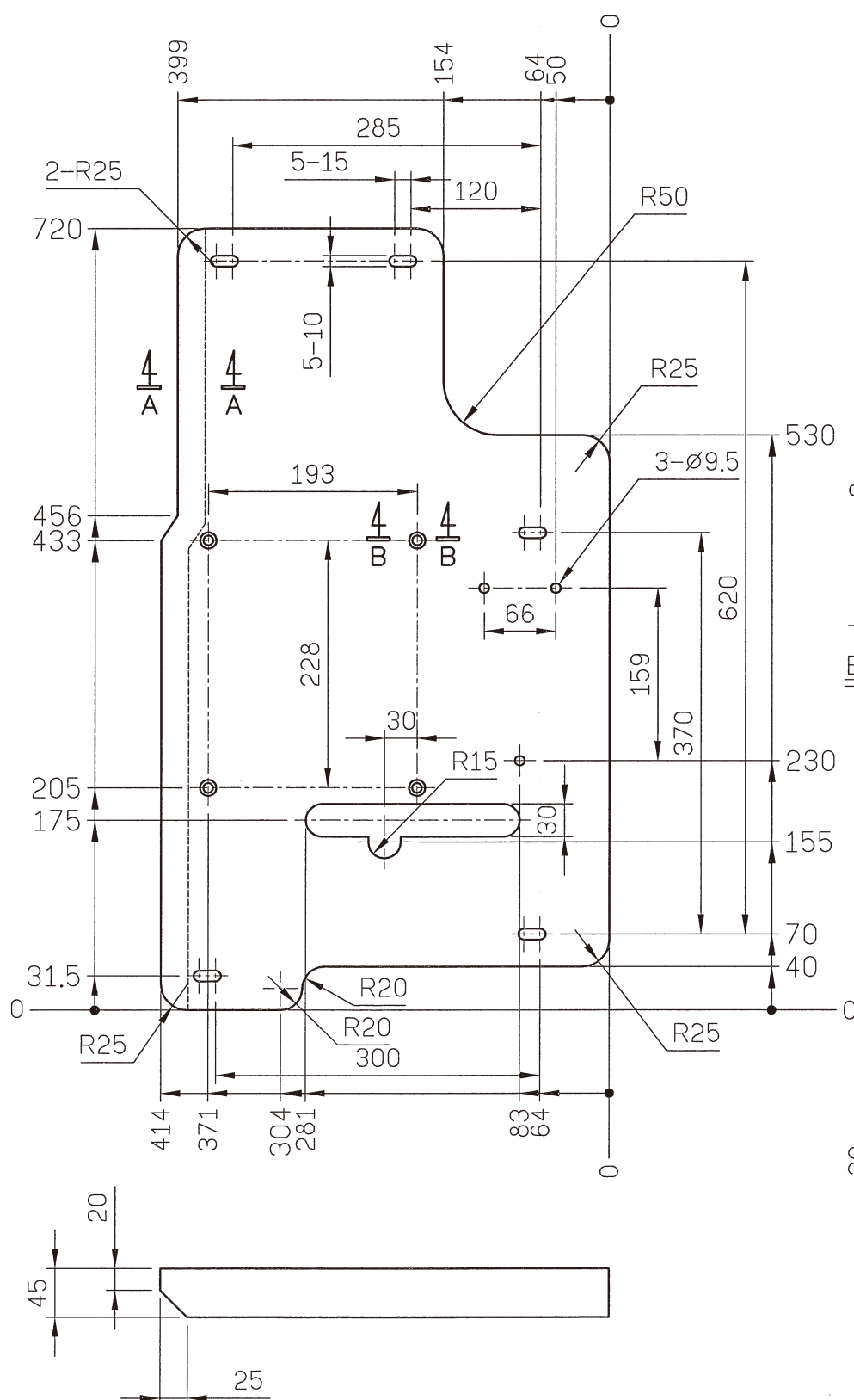
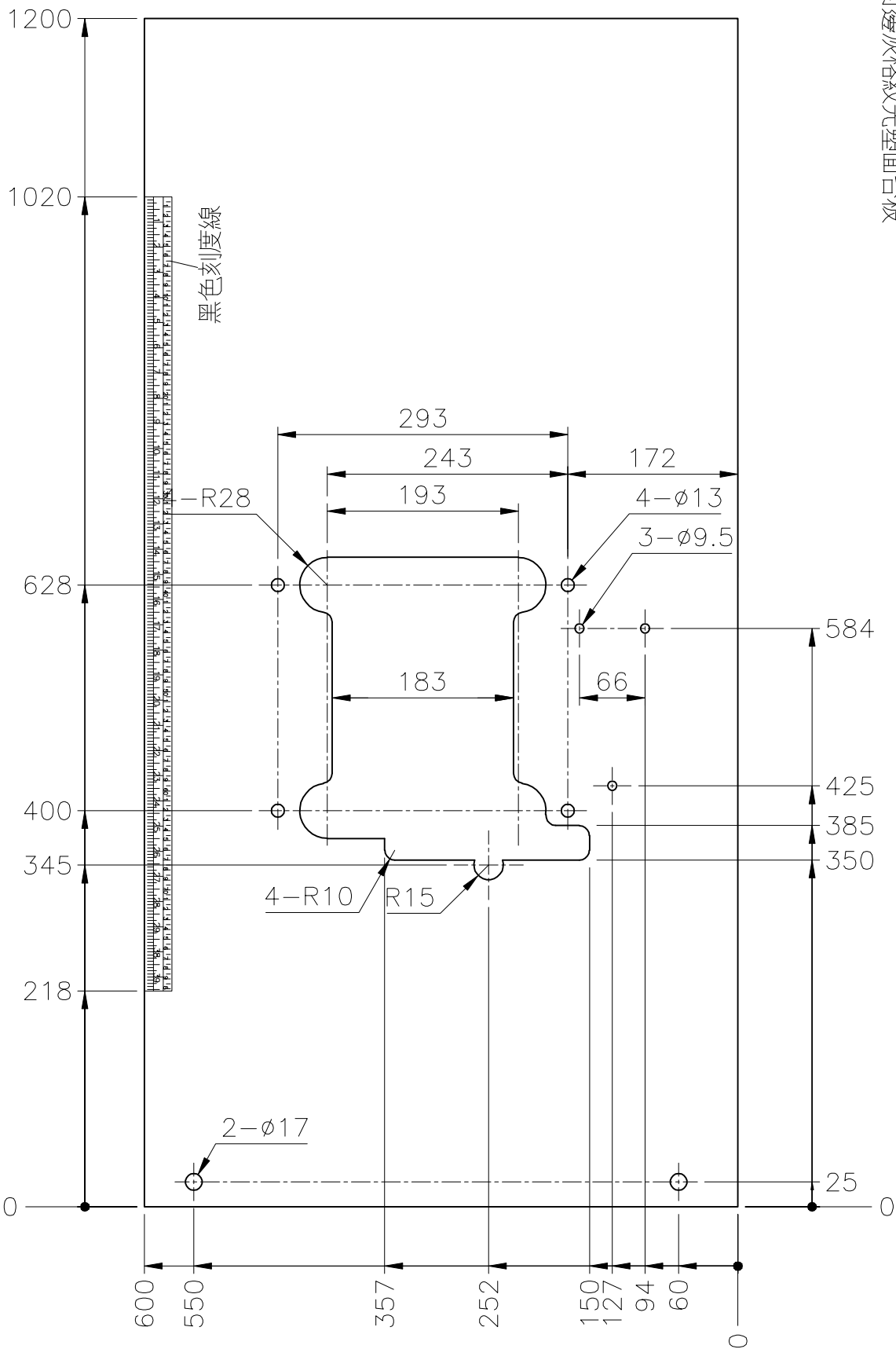


TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	008	008-T21	For 008 :/P/PQS/PTV	Semi-submerged
				Date
				2012/12/08

二十五針(以上) 簡車—ODM桌板圖
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
008-T21長度(L):1200/ 重量:22.5kg±5% 板厚:45mm
全封邊灰格紋光塑面台板



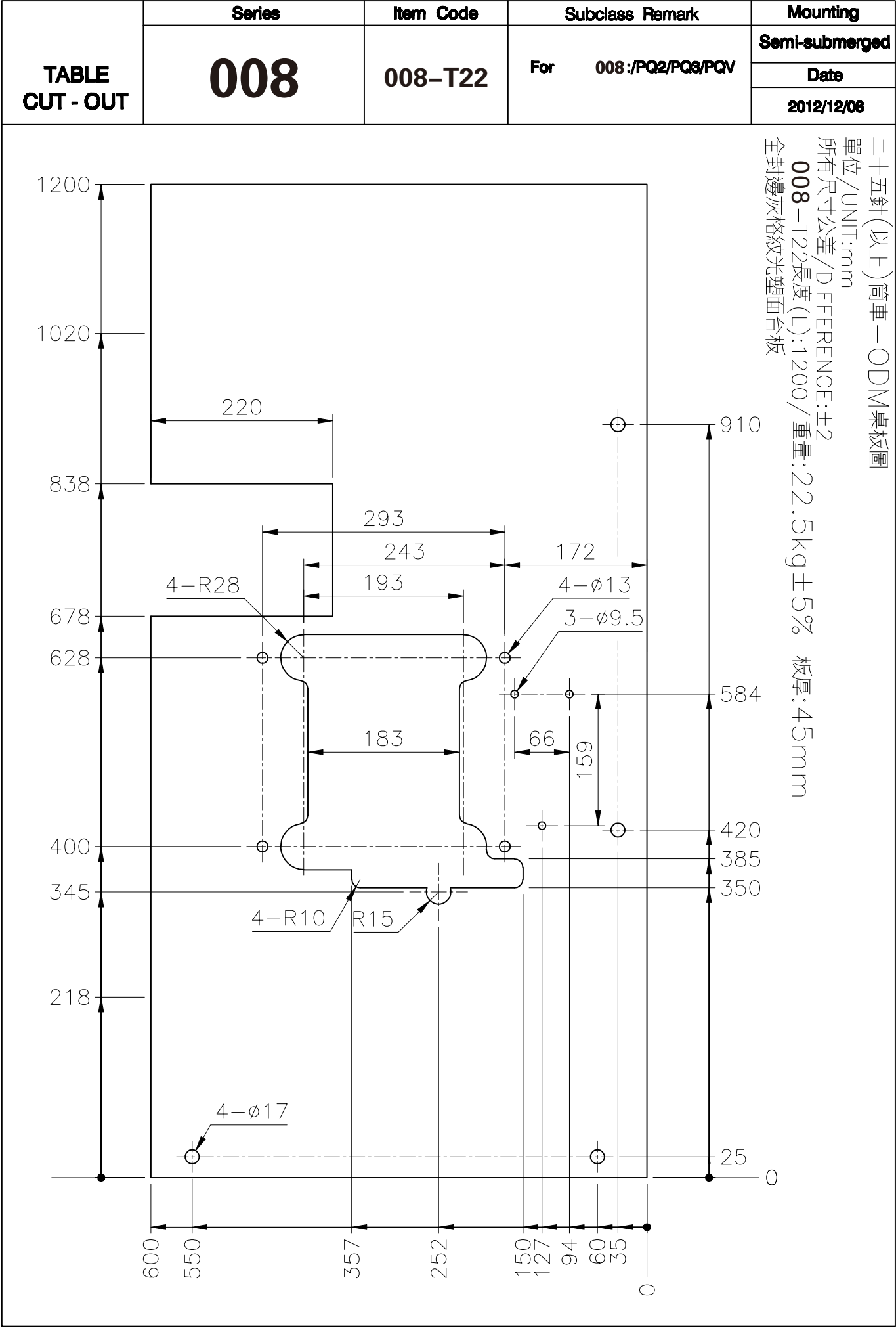


TABLE CUT - OUT	Series	Item Code	Subclass Remark		Mounting
	008	008-T23	For	008:/PSM/PQSM/PQ2R	Semi-submerged
					Date
					2012/12/08

二十五針(以上) 簡車—ODM桌板圖
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
008-T23長度(L):1200/ 重量:22.5kg±5% 板厚:45mm
全封邊灰格紋光塑面台板

